

JSR SPRAY SYSTEMS (INDIA)

www.jsrspraynozzles.com www.jsrsprayindia.com

Mfg. of industrial Spray nozzles, Spray systems and hydraulic fittings ...



JSR SPRAY SYSTEMS(INDIA), is a professional manufacturer focus on spray technology, offering quality products and value-added service to our customer in the industry.

JSR SPRAY is a technology driven company, whose core staff are experts in respective fields with years of experience. As an I S O 9 0 0 1 registered company, JSR Spray have built up a complete management system. Professional people and high-level management system lead to high quality products.

We are leader in Design and manufacturing in spray nozzles & Spray systems

We Design to each customers unique Requirement, While at all times emphasing outstanding customer service. Our is a Dynamic Organization with enthusiastic and competent Techno-Professionals Having a global Business Outlook.

"JSR Spray Systems (INDIA)" has earned an excellent Reputation in industry with on Going satisfied clients Spread all over india . The Strategic vision of our Company is to Deliver Quality products & Excellent Customer Service at Effective Prizes .

WHAT WE DO

We at "JSR SPRAY SYSTEMS (INDIA) " Constantly endeavor to offer you Different types of industrial spray nozzles and systems that Deploy Cutting Edge Technologies Delivered just in time at Optimum Pricing.

We are pleased to present you, Complete range of high performance spray nozzles

and systems that deploy state of art Technology assuring Consistent and trouble free Performance.

All our nozzles are widely accepted in Chemical, Pharma, cement, Steel Plants, OEM as well as users .

INDUSTRIAL APPLICATIONS



Pharmaceuticals

Chemical & Fertilizers



Automobile Sector



Oil & Gas



Food Beverage



Paper Industries



Pollution Control



Metallurgical

OUR VISION, MISSION & VALUES

VISION

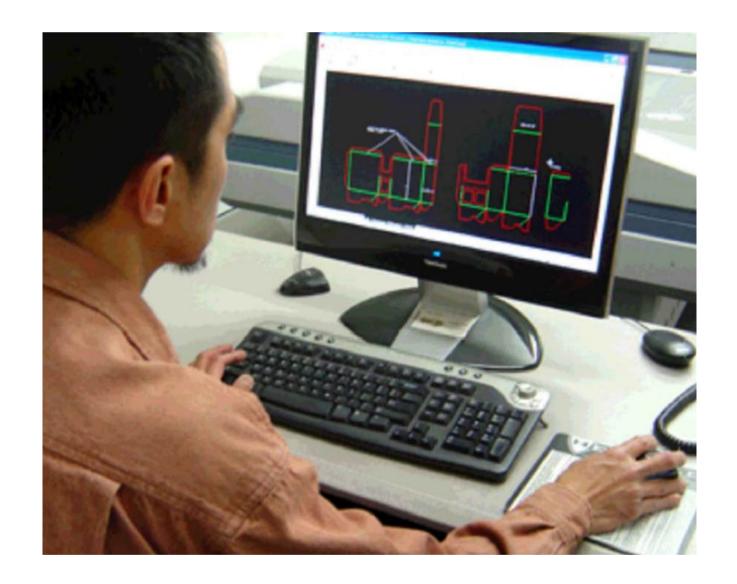
" We assist you to improve the quality of finished products. "

MISSION

"We provide our customer highest quality products that combine performance and advanced technology with value pricing achieving 101% Customer satisfaction."

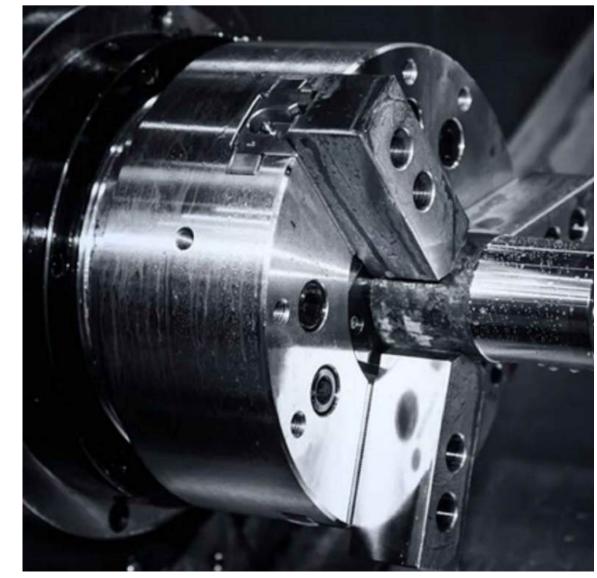
OUR CORE VALUES

- Performance
- Quality
- Innovation
- Passion
- Action oriented







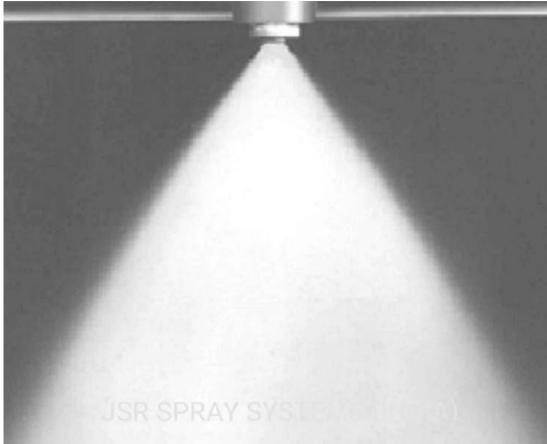


TYPES OF SPRAY PATTERNS

AIR ATOMIZING SPRAY PATTERNS

 "Air Atomizing Nozzles" Produces a flat fan spray pattern with extremely fine droplets and spray angles up to 80°.
These Nozzles are Particularly suited for applications enquiring fine droplets and a wide linear impact.

2. Air Atomizing Full cone nozzles are used for application demanding uniform circular impact patterns or larger spray distance . Generally, a narrow full spray with approxe 20°-30° formed . Wider spray angles can be achieved by using special multi-orifice design .

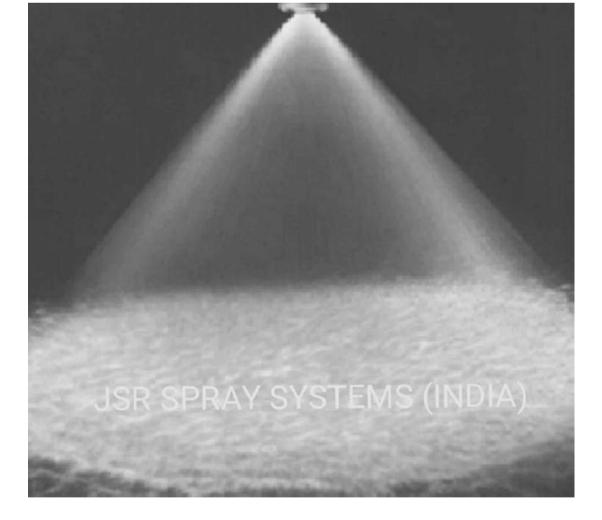


FULL CONE SPRAY PATTERN

"Axial-flow full cone nozzles" Attain a uniform liquid distribution over a circular area. A rotary motion of liquid achieved with the help of swirl insert inside the free cross section of the nozzle. Spray information liquid distribution and shaping of droplets are energize by the dimensioning and functional coordination of the rotary motion and the swirl chamber Turbulent flows with different axial and tangential speed components lead to overall coarser droplets than with a comparable hollow spray nozzles.

"Tangential-flow full cone nozzles" are free from swirl insert. therefore they are not at all prone to clogging.

The full cone spray pattern is produced by grooves milled into the bottom of the nozzle which provide a defined deviation of the liquid flow to the mixing center, whereby an extremely uniform area distribution of the atomized liquid is obtained



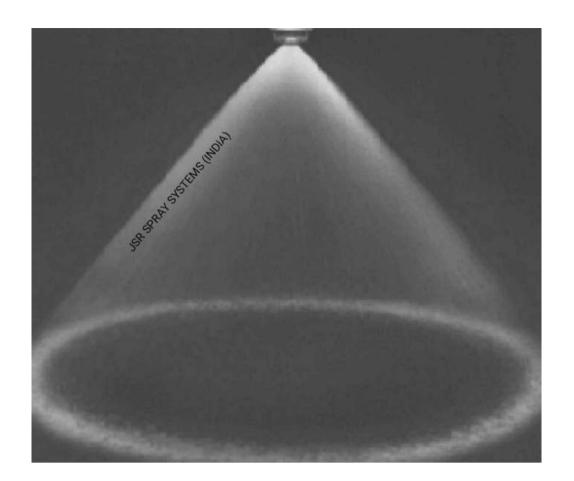
TYPES OF SPRAY PATTERNS

"HOLLOW CONE SPRAY PATTERN "

Axial Flow hollow cone nozzles, The liquid supply is axial, rotary motion of the liquid generated by so called swirl insert and vanes . Axial-flow hollow spray nozzles allow reproduce the finest droplets achievable with pressure operated nozzle designs, this is also called as hydraulic atomization.

Eccentric - flow hollow cone nozzles, The liquid supply, which is tangentially positioned to the mixing chamber, causes the liquid to rotate. A liquid layer for ms around the inside walls of the nozzle which influence heavily walls of the nozzle which influences heavily the drop size.

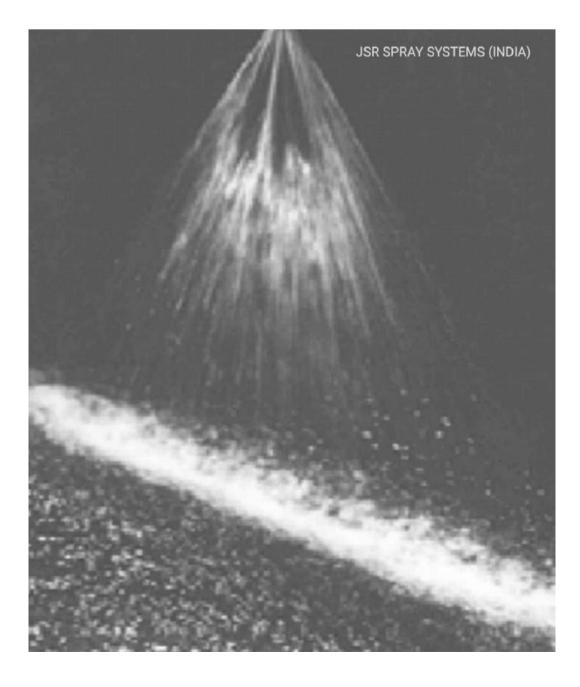
A rotary motion of the liquid flow is transformed at the nozzle orifice into axial and tangential speeds A circular liquid screen is formed which disintegrates into fine droplets soon after leaving the nozzle orifice. This nozzle design has wide free cross - sections making it highly clog proof.



"FLAT JET SPRAY PATTERN"

The spray pattern of flat jet nozzles features a sharply delimited line due to internal flow characteristics . The coverage width can be varied by modifying the geometric configuration of of the nozzle orifices, where the liquid is shaped intoflat fan - like spray patterns .

The flat liquid body takes on a laminor form and disintegrates into doplets as its distance from the nozzle orifice increases, parabolic,trapezoidal or rectangular impact areas are achieved by adequately determining the functional and geometrical dimensions.



TYPES OF SPRAY PATTERNS

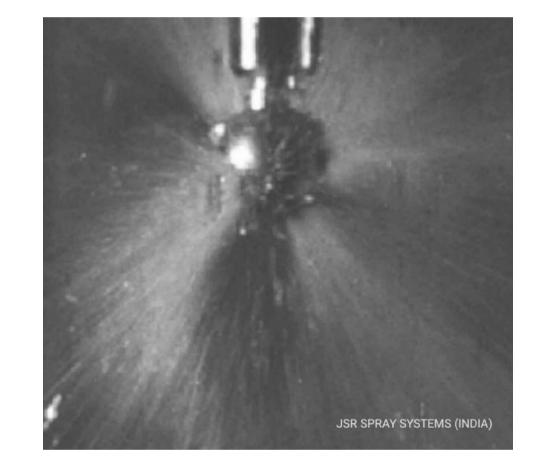
" SOLID JET SPRAY PATTERN"

The smooth Solid jet nozzles is known as the so-called "Primary jet". Actually, The Solid jet nozzle is not supposed to produce atomized spray pattern because it has been design or maximum jet power.



" TANK CLEANING NOZZLE SPRAY PATTERN"

Tank cleaning nozzles can be used for both small and large tanks and are available as both rotating and static sprays. The rotating nozzles are driven but cleaning fluids or liquid by means of specially positioned nozzles or by turbine or internal gears, Rotational cleaners achieve very good cleaning of the entire tank surface as a rapid - repetition impact loosens the dirt and washes it off the inside tank surface .



Static spray balls do not rotate,. They are used primarily for washing down relatively small tanks and cessels. All tanks cleaning nozzles are operating at low pressures.

" WIND JET NOZZLES SPRAY PATTERN "

Wind jet nozzles are used for dispersing air or stream in a concentrated and straight fan Genarally air nozzles have a flat fan of solid stream spray pattern, when using conventional air nozzles, air is blown through a single hole, often a loud ear - splitting and hissing noise is produced to avoid this unpleasant noise, JSR SPRAY SYSTEMS INDIA has design special multi channel air nozzles.



FULL CONE NOZZLES

The "Full Cone nozzles" has high Precision & Uniform liquid distribution circular area. This gives Uniform liquid distribution Through out the entire circular Impact area.

Principle of working : The Basic design of full Spray nozzles is based on Fundamental principle of Axial Swirling Motion.

Application :

- 1. Gas Cooling Towers
- 2. Chemical Process Engineering
- 3. Spraying on Surface
- 4. Dust Control
- 5. Quenching & Cooling of primary metal & Others Metal
- 6. Cooling of Fluid spray





| Flow Rate(Ipm)@ 2 Bar | Spray Angle | Inlet Connection | Materials |
|-----------------------|--------------|----------------------|-------------------|
| 1 to 6500 | 20°,30°,45° | 1/8"to 4" BSPT/BSP | SS - 316L,316,304 |
| | 60°,90°,120° | /NPT Or Flanged Type | Brass Nylon |

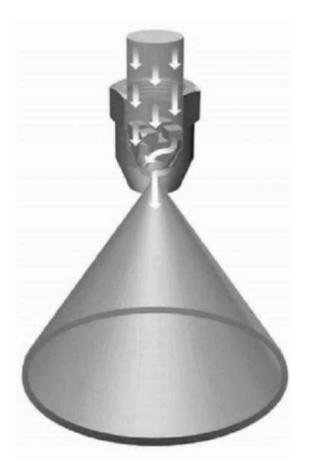


The "Hollow cone nozzles" has high Precision & Uniform L:iquid distribution circular area . This gives Uniform liquid distribution Through out the entire circular Impact area.

Principle of working : The Basic design of full cone nozzles is based on Fundamental principle of Axial swirling Motion .

Application:

- 1. Gas Cooling Towers
- 2. Chemical Process Engineering
- 3. Spraying On surface
- 4. Dust Control
- 5. Quenching & Cooling of praimary metal & Others metals
- 6. cooling Of fluids Spray
- 7. Foam Control





TECHNICAL DATA SHEET

Inlet Connection

Materials

| 1 to 4000 | 45°,60°,90°,120° | 1/8"to 4" BSPT/BSP | SS - 316L,316,304 |
|-----------|------------------|----------------------|-------------------|
| | & 180° | /NPT Or Flanged Type | Brass Nylon |

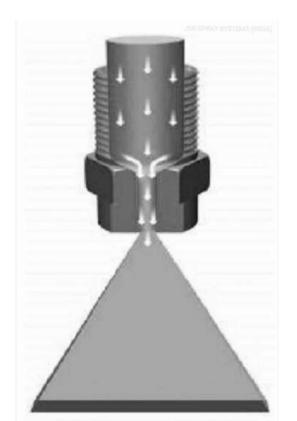


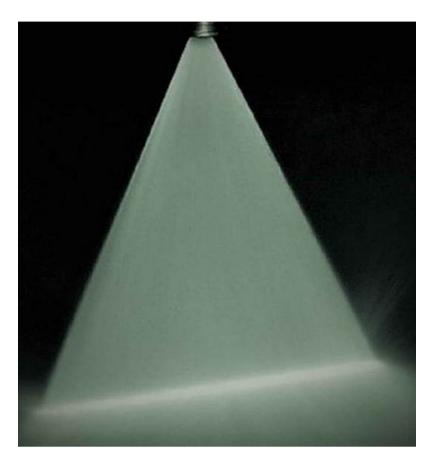
FLAT JET NOZZLES

"FLAT JET NOZZLES: ensure uniform, parabolic distribution of liquid, this flow geometry of nozzle produces impact and accurate jets with stable spray angle. These nozzles are suitable for all universal applications. These nozzles are non prone to clogging.

Applications :

- 1. Roll Cooling
- 2. High Impact washing
- 3. Surface treatment
- 4. Degreasing & Rinsing
- 5. Lubrication & Spray Coating
- 6. Washing & Phosphating Process





| Flow Rate(lpm)@ 2 Bar | Spray Angle | Inlet Connection | Materials |
|-----------------------|---------------------|--------------------|-----------------|
| 1 to 280 | 15°,30°,45°,60°,90° | 1/8"to 2" BSPT/BSP | SS-316L,316,304 |
| | & 120° | /NPT | Brass Nylon |

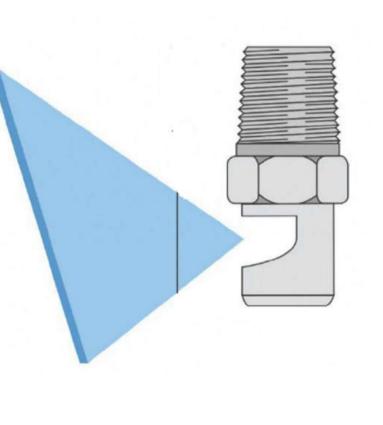


'Flood jet nozzles' These nozzles create wide angles with a flat spray pattern to cause medium deflection. Based on the name itself, Flat Jet Nozzles with Flood Jet Nozzles incorporate flood jet design to allow both customization and change.

The nozzles are clog resistant and their tips are easily removable via unscrewing of the retainers.

Applications :

- 1. Dust suppression
- 2. Waste Water treatment Plants
- 3. Light Washing
- 4. Spray Cooling
- 5. Degreasing and Phosphating





| Flow Rate(lpm)@ 2 Bar | Spray Angle | Inlet Connection | Materials |
|-----------------------|-------------|----------------------------|--------------------------------------|
| 1 to 530 | 90° - 140° | 1/8"to 1" BSPT/BSP /NPT | SS-316L,316,304 Brass, Nylon, PVC |



SOLID JET NOZZLES

" SOLID JET NOZZLES" Produces solid stream jet of defined length which has transparent & Compact view, Nozzle achieve excellent jet Performance with out any inside insert. It Produces powerful concentrated jet which gives better productivity at the plant.

Applications :

- 1. Roll Cooling
- 2. High Impact washing
- 3. Surface treatment
- 4. Degreasing & rinsing
- 5. lubrication * spray coating
- 6. Washing & phosphating Process





| Flow Rate(lpm)@ 2 Bar | Spray Angle | Inlet Connection | Materials |
|-----------------------|-------------|-------------------------|-----------------------------------|
| 1 to 300 | 0° | 1/8" to 1" BSPT/BSP/NPT | SS - 316L,316,304 Brass, Nylon |

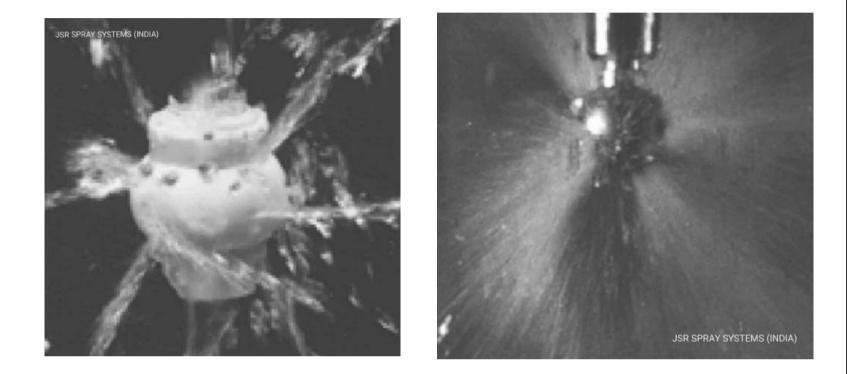


"TANK CLEANING NOZZLES" are Process efficient & much more reliable this is safe cleaning practice it's require less labour & also cleaning media.

All rotating nozzles heads make the devise suitable or all industrial cleaning application including tanks, reactors, vessels and other containers ranging from 450 mm to 5 Meters.

Advantage of tank rinsing nozzles . . .

- Guarantee the product integrity of what processed
- To prevent Cross Contamination
- To reduce time & Man power
- To prevent Explosive atmoshere
- To control mcrobiological activity



TECHNICAL DATA SHEET

| Flow Rate(Ipm)@ 2 Bar | Spray Angle | Inlet Connection | Materials |
|-----------------------|-------------|------------------|-----------|
| | | | |

1 to 1000

180°,300°,360° 1/8" to 3" BSPT/BSP/NPT or TC connections SS - 316L,316,304 Brass, Nylon

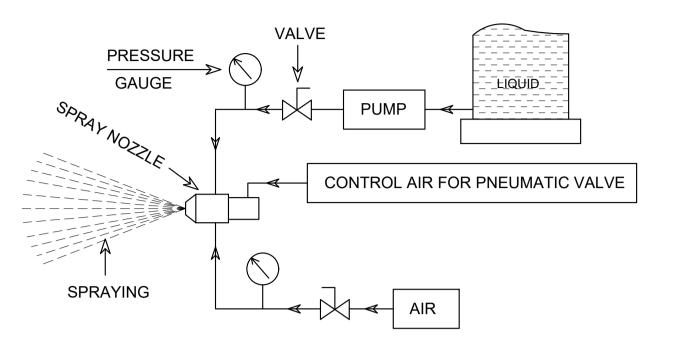


AIR ATOMIZING NOZZLES

"AIR ATOMIZING NOZZLES" are unique twin fluids nozzles used where very large and high viscous quantities of liquid and pastes have to be turned to mist or fine atomized. highly atomized sprays can be obtained at comparatively low flow rates Liquid fed under pressure or by sucton.

APPLICATIONS :

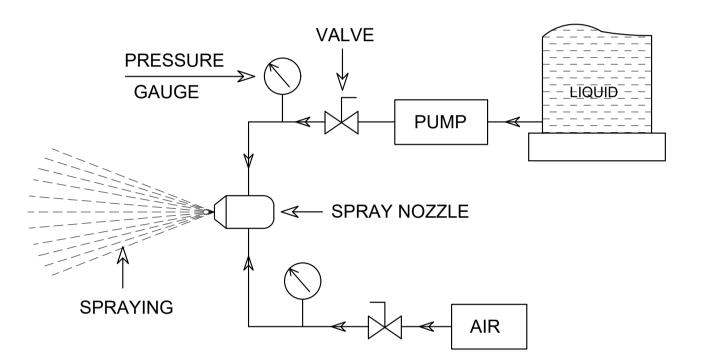
- 1. Humidification
- 2. Autocoater / Pan coater Spray Applications
- 3. Cooling
- 4. Process Engineering
- 5. Web Dampening
- 6. Gas Cooling
- 7. Blowing Off of liquid
- 8. Billet and bloom caster for higher steel grades.



CYLINDER OPERATED AIR ATOMIZING NOZZLES









BASIC DESIGN AIR ATOMIZING NOZZLES

| Flow Rate(lpm)@ 2 Bar | Spray Angle | Inlet Connection | Materials | |
|-----------------------|--------------|-----------------------|--------------------|--|
| 0.05 To 7.0 | 20°,60°,120° | 1/8" to 3/4" BSP/BSPT | SS - 316L, 316,304 | |



WIND JET NOZZLES

JSR "WIND JET NOZZLE" has a highly efficient air stream action upon areas, Reduces noise levels, low air consuption.

Applications :

- 1. Blowing off or blowing out
- 2. Cleaning
- 3. Drying
- 4. Coolinh
- 5. Conveying With air
- 6. Reheating









| Air (Cum/Hr)@ 2 Bar | Spray Angle | Inlet Connection | Materials | |
|--------------------------|-------------|--------------------------------------|------------------|--|
| 15 cum/hr to 35.6 cum/hr | 0° | 1/8" & 1/4" BSP/BSPT, Male female | PP,SS & Aluminum | |

Hydraulic Fittings

We manufactured and suppliers many kinds of hydraulic pipe fitting, which was used in automobile, engineering machinery, lathe, agriculture machines, mining, chemical, textile, etc.. full metric and inch dimensions, material could be brass, steel, aluminum or stainless steel, surface may be planted by zinc, nickel, or oxidation. setting benchmarks of quality and performance & pneumatic offers an extensive variety of hose pipes and fittings. our products are known for having low compression, good dimensional stability as well as design flexibility. recognized for their good performance in adverse and hostile conditions, our hoses and coupling are also known for their good corrosion and abrasion resistant characteristics. committed with the aim of providing highest level of customer satisfaction.



TECHNICAL SPECIFICATIONS

- 1) Materials : SS 306, SS 304, SS 303, SS 410, SS 430, EN8, EN31, MS .. ETC
- 2) Tube Sizes : 1/8" od to 1" od connection npt /bsp male x female (Threaded /socket weld /but weld)
- **3)** OD Size : Available double farul 1/8" to 1" & 6mm to 50mm
- 4) Testing : 100kg to 250 kg pressure tested

PRODUCTS

- 1) Adapter
- 2) Reducing Adapter
- 3) Female Elbow
- 4) Male Elbow
- 5) Street Elbow
- 6) Hex Long Pipe Nipple
- 7) Hex Nipple
- 8) Special Coupling

- 9) Hex Reducing Nipple
- 10) Long Nipple
- 11) Female Tee
- 12) Pipe Cap
- 13) Pipe Plug
- 14) Reducing Bushing
- 15) Reducing Coupling
- 16) S W Type17) Reducing Coupling18) Coupling S W Type19) Coupling20) Special Coupling

.... And Many more

SPRAY ANGLE INFORMATION

SPRAY WIDTH-

The table shows theoretical spray patterns as calculated from the include spray and the distance from the nozzle orifice, These values are based on the assumption that the spray angle remains the same throughout entire spray distance, In actual practice the calculated spray angle does not hold for Long spray distance.

| | Theoretical Spray width (in mm) at various height from nozzle orifice | | | | | | | | | | | |
|----------------|---|-----|-----|-----|------|------|------|------|------|------|------|------|
| Spray Angle | 50 | 100 | 150 | 200 | 300 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 |
| 5° | 4 | 9 | 13 | 18 | 22 | 26 | 35 | 44 | 52 | 61 | 70 | 87 |
| 10° | 9 | 18 | 26 | 35 | 44 | 53 | 70 | 88 | 105 | 123 | 140 | 175 |
| 15° | 13 | 26 | 40 | 53 | 66 | 79 | 105 | 132 | 158 | 184 | 211 | 263 |
| 20° | 18 | 35 | 53 | 71 | 88 | 106 | 141 | 176 | 212 | 247 | 282 | 353 |
| 25° | 22 | 44 | 67 | 89 | 111 | 133 | 171 | 222 | 266 | 310 | 355 | 443 |
| 30° | 27 | 54 | 80 | 107 | 134 | 161 | 214 | 268 | 322 | 375 | 429 | 536 |
| 35° | 32 | 63 | 95 | 126 | 153 | 189 | 252 | 315 | 378 | 441 | 505 | 631 |
| 40° | 36 | 73 | 109 | 146 | 182 | 218 | 291 | 364 | 437 | 510 | 582 | 728 |
| 45° | 41 | 83 | 124 | 166 | 207 | 249 | 331 | 414 | 497 | 580 | 663 | 828 |
| 50° | 47 | 93 | 140 | 187 | 233 | 280 | 373 | 466 | 560 | 653 | 746 | 833 |
| 55° | 52 | 104 | 156 | 208 | 260 | 312 | 417 | 521 | 625 | 729 | 833 | 1040 |
| 60° | 58 | 106 | 173 | 231 | 289 | 346 | 462 | 577 | 693 | 808 | 924 | 1150 |
| 65° | 64 | 127 | 191 | 255 | 319 | 382 | 510 | 637 | 765 | 892 | 1020 | 1270 |
| 70° | 70 | 140 | 210 | 280 | 350 | 420 | 560 | 700 | 840 | 980 | 1120 | 1400 |
| 75° | 77 | 154 | 230 | 307 | 384 | 460 | 614 | 767 | 921 | 1070 | 1230 | 1530 |
| 80° | 84 | 168 | 252 | 336 | 420 | 504 | 671 | 839 | 1010 | 1180 | 1340 | 1680 |
| 85° | 92 | 183 | 275 | 367 | 458 | 550 | 733 | 916 | 1100 | 1280 | 1470 | 1830 |
| 90° | 100 | 200 | 300 | 400 | 500 | 600 | 800 | 1000 | 1200 | 1400 | 1600 | 2000 |
| 95° | 109 | 218 | 327 | 437 | 546 | 655 | 873 | 1090 | 1310 | 1530 | 1750 | 2180 |
| 100° | 119 | 238 | 358 | 477 | 596 | 715 | 953 | 1190 | 1430 | 1670 | 1910 | 2380 |
| 110° | 143 | 286 | 429 | 571 | 714 | 857 | 1140 | 1430 | 1710 | 2000 | 2290 | 2860 |
| 120° | 173 | 346 | 520 | 693 | 866 | 1040 | 1390 | 1730 | 2080 | 2430 | | |
| 130° | 215 | 429 | 643 | 858 | 1070 | 1290 | 1720 | 2150 | 2570 | 2920 | | |

Pressure Conversion Chart

| Unit | Bar | Pascal | Kg/cm ² | psi | lb/sq.ft |
|----------------|----------|-----------------------|--------------------|---------|----------|
| | | [pa]=N/m ² | =1 at | | |
| 1 bar | 1 | 100000 | 1.02 | 14.5 | 2089 |
| 1 Pascal | -5 | | -5 | -5 | |
| | 1x10 | 1 | 1.02x10 | 14.5x10 | 0.0209 |
| 1at= Kg/cm² | 0.9807 | 98070 | 1 | 1422 | 2048 |
| 1 psi | 0.06895 | 6895 | 0.07031 | 1 | 144 |
| 1 lb/sq.ft. | -3 | | -3 | -3 | |
| 1 10/ 39.11. | 0.479x10 | 47.9 | 0.4882x10 | 6.94x10 | 1 |

Volume flow Rate Conversion chart

| Unit | l/s | l/min | m³/hr | US-gal / min | IMP-gal / min |
|---------------|---------|-------|-------|-----------------|------------------|
| 1 I/s | 1 | 60 | 3.6 | 15.85 | 13.2 |
| 1 l/min | 0.01667 | 1 | 0.06 | 0.2642 | 0.22 |
| 1 m³/hr | 0.28 | 16.67 | 1 | 4.4 | 3.66 |
| 1 US-gal/min | 0.0631 | 3.785 | 0.227 | 1 | 0.8327 |
| 1 IMP-gal/min | 0076 | 4.546 | 0.273 | 1.201 | 1 |

ACCESSORIES FOR SPRAY NOZZLES

Varies types of ACCESSORIES are available at JSR SPRAY SYSTEMS (INDIA).

Types of accesories :

1. Dovetail nipple

2. Welding nipple

3. Threaded nipple

4. Metalic nipple

5. Stabilizers

6. Sockets

7. Retaining Nut

8. Hose Connectors



CLIP ON NOZZLES

This types of spray nozzles are enhanced with different sizes clips which is made bt stainless steel Grade 304. These types of clips provide strong clamping force on risers. There clip are Available in 1",1-1/4",1-1/2" & 2" ID Sizes.

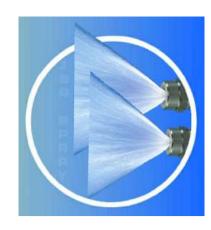
Design Features :

- 1. Ball types tips allow quick and accurate adjustment od spray direction
- 2. Nozzles are design by client Requirement, as there flow and spray angle required.
- 3. Clips are design for high pressure upto 4 bar (60 PSI).

Applications :

- 1. Paint booth in Automobile sector
- 2. Cleaning paint sharp.
- 3 In surface treatment
- 4. in surface treatment
- 4. 7 Stage paint processing unit .





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